

Attorney Docket No.

UNITED STATES PATENT AND TRADEMARK OFFICE

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**APPARATUS AND METHOD FOR MANUFACTURING PLASTIC  
FRAMEWORKS SUCH AS WINDOW FRAMES**

the specification of which is attached hereto unless the following box is checked:

[ ] was filed on \_\_\_\_\_ as U.S. Application No.  
or [ ] PCT International Application No. \_\_\_\_\_ and was  
amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to be material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

PRIOR FOREIGN APPLICATION(S)

<u>NUMBER</u>	<u>COUNTRY</u>	<u>DAY/MONTH/YEAR FILED</u>	<u>PRIORITY CLAIMED</u>
_____	_____	_____	[ ] Yes [ ] No
_____	_____	_____	[ ] Yes [ ] No

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below.

---

Application Number) (Filing Date)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

---

Appln Serial No.	Filing Date	<u>Status</u>
		[] Patented    [] Pending    [] Abandoned

---

Appln Serial No.	Filing Date	<u>Status</u>
		[] Patented    [] Pending    [] Abandoned

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint Allen M. Krass, Reg. No. 18,277; Judith Riley, Reg. No. 31,561; Ronald W. Citkowski, Reg. No. 31,005; Peter R. Hammond, Reg. No. 27,524 and Steven H. Leach, Reg. No. 53,916, as my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith; and I request that all correspondence be directed (unless otherwise designated in an associate power of attorney) to: Gifford, Krass, Groh, Sprinkle, Anderson & Citkowski, 280 North Old Woodward Avenue, Suite 400, Birmingham, Michigan 48009, U.S.A. (Tel: 248-647-6000).

Wherefore I pray that Letters Patent be granted to me for the invention or discovery described and claimed in the foregoing specification and claims, and I hereby subscribe my name to the foregoing specification and claims, declaration, power of attorney, and this petition.

Full name of sole or first inventor RAMNAUTH, Vinode  
Inventor's Signature Ramnauth  
Date May 17, 2004  
Residence 12211 Bramalea Road  
Caledon East, Ontario L0N 1E0  
Citizenship Canadian  
Post Office Address Same as Above

Full name of sole or first inventor GIMELSHTEIN, Leon  
Inventor's Signature L. Gimel  
Date May 17, 2004  
Residence 53 Lunau Lane  
Thornhill, Ontario L3T 5N1  
Citizenship Canadian  
Post Office Address Same as Above

Attorney Docket No.

UNITED STATES PATENT AND TRADEMARK OFFICE

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**APPARATUS AND METHOD FOR MANUFACTURING PLASTIC  
FRAMEWORKS SUCH AS WINDOW FRAMES**

the specification of which is attached hereto unless the following box is checked:

[ ] was filed on \_\_\_\_\_ as U.S. Application No.  
or [ ] PCT International Application No. \_\_\_\_\_ and was  
amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to be material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

PRIOR FOREIGN APPLICATION(S)

<u>NUMBER</u>	<u>COUNTRY</u>	<u>DAY/MONTH/YEAR FILED</u>	<u>PRIORITY CLAIMED</u>
_____	_____	_____	[ ] Yes [ ] No
_____	_____	_____	[ ] Yes [ ] No

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below.

---

Application Number) (Filing Date)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

---

		<u>Status</u>
Appln Serial No.	Filing Date	[] Patented    [] Pending    [] Abandoned

---

		<u>Status</u>
Appln Serial No.	Filing Date	[] Patented    [] Pending    [] Abandoned

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint Allen M. Krass, Reg. No. 18,277; Judith Riley, Reg. No. 31,561; Ronald W. Citkowski, Reg. No. 31,005; Peter R. Hammond, Reg. No. 27,524 and Steven H. Leach, Reg. No. 53,916, as my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith; and I request that all correspondence be directed (unless otherwise designated in an associate power of attorney) to: Gifford, Krass, Groh, Sprinkle, Anderson & Citkowski, 280 North Old Woodward Avenue, Suite 400, Birmingham, Michigan 48009, U.S.A. (Tel: 248-647-6000).

Wherefore I pray that Letters Patent be granted to me for the invention or discovery described and claimed in the foregoing specification and claims, and I hereby subscribe my name to the foregoing specification and claims, declaration, power of attorney, and this petition.

Full name of sole or first inventor RAMNAUTH, Vinode  
Inventor's Signature Ramnauth  
Date May 17, 2004  
Residence 12211 Bramalea Road  
Caledon East, Ontario L0N 1E0  
Citizenship Canadian  
Post Office Address Same as Above

Full name of sole or first inventor GIMELSHTEIN, Leon  
Inventor's Signature L. Gimel  
Date May 17, 2004  
Residence 53 Lunau Lane  
Thornhill, Ontario L3T 5N1  
Citizenship Canadian  
Post Office Address Same as Above